

D3560-1 ARM WELDMENT

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) BAR, 0.500 THICK PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF. DART SPEC. M6061T6B0.500)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.015 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.05 lbs

DESIGN	PC	DART AEROSPACE LTD
DRAWN	PC	HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. D3560
MFG. APPR.		REV. D SHEET 2 OF 5
APPROVED		TITLE ARM WELDMENT
DE APPR.		SCALE 1:2
DATE	07.11.16	

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PROFILE TO MATCH
D3592-1 PLATE,
MACHINE AT 2.4°
SEE VIEW E-E

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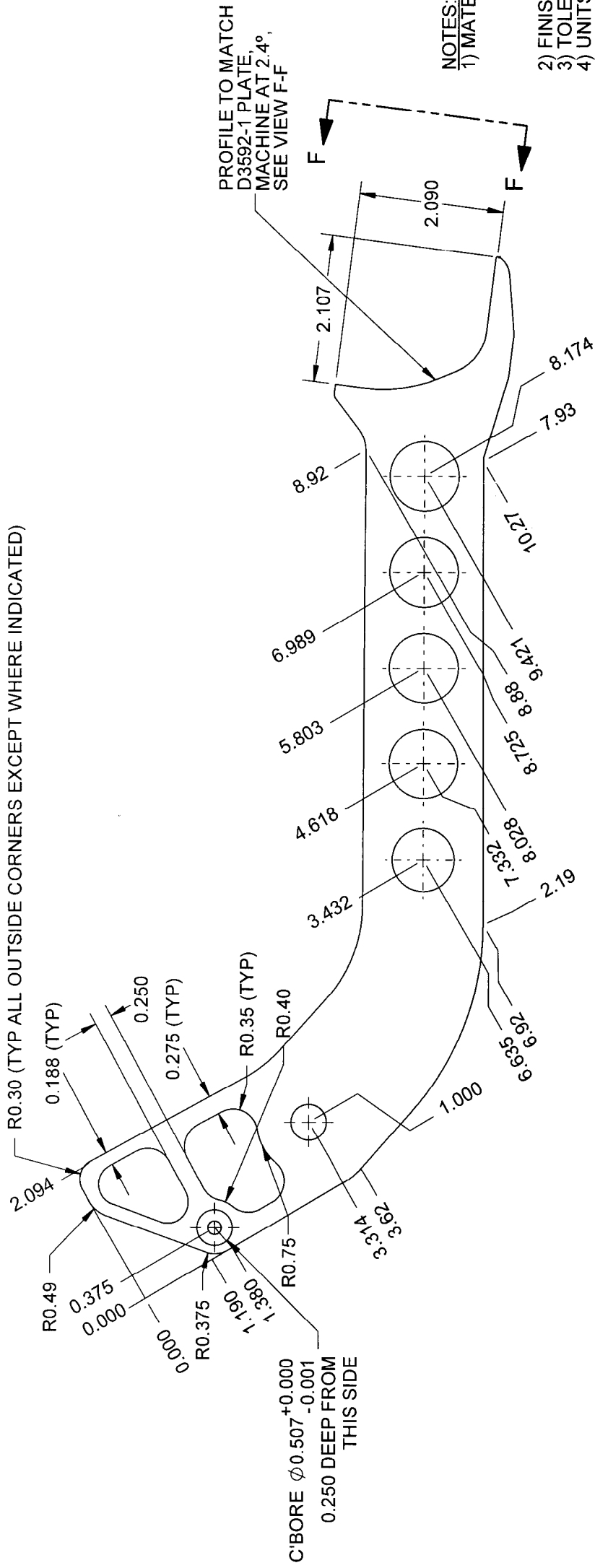
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3560 REV. D SHEET 4 OF 5	
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.		SCALE	1:2
DATE	07.11.16	TITLE	ARM WELDMENT
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2.5 — R0.30 (TYP ALL OUTSIDE CORNERS EXCEPT WHERE INDICATED)

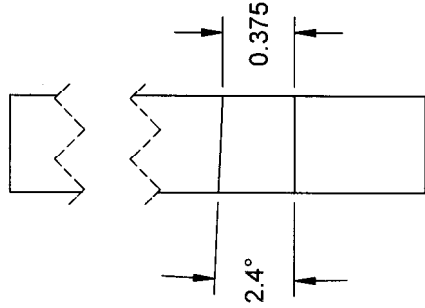
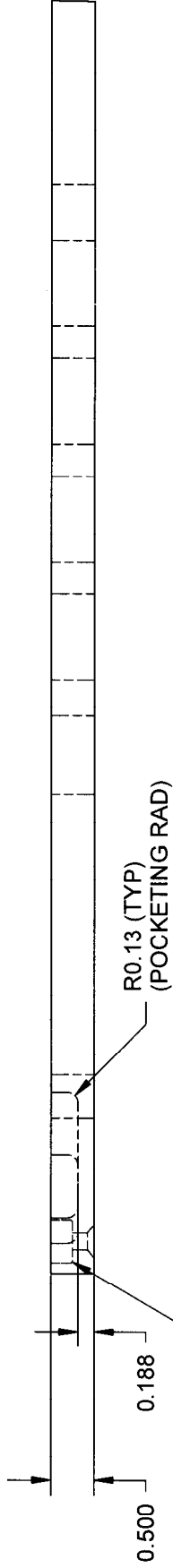


D3560-4 ARM

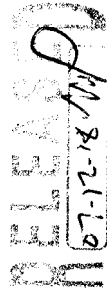
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VIEW F-F
SCALE 1 : 1



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CHECKED	[Signature]	
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